



Working Plan

Cherry Pipes Ltd.

25 Annesborough Road, Lurgan, BT61 9JD

Waste Management Facility for the Storage, Washing, Sorting, Baling Shredding, Granulating and Pelletising of Waste Plastic for Reuse.

Updated April 2023

Contents

1. Site Operations
 - a) Waste Types
 - b) Waste quantities
 - c) Waste acceptance and control procedures
 - d) Waste management processes
 - e) Waste handling and treatment operations and their control
 - f) Plant and equipment
 - g) Waste Storage
 - h) Waste quantity measurement systems
 - i) Hours of operation
 - j) Staffing and supervision

2. Site Engineering, Containment and Drainage Systems

3. Site Infrastructure
 - a) Provision of site identification board
 - b) Site security

4. Amenity Management and Reporting
 - a) Monitoring and control of mud and debris
 - b) Monitoring and control of leaks and spillages
 - c) Monitoring and control of dust, fibres and particles
 - d) Monitoring and control of odours
 - e) Monitoring and control of noise
 - f) Monitoring and control of pest infestations
 - g) Monitoring and control of litter
 - h) Fire action plan
 - i) Safety and emergency procedures

5. Site Records
 - a) Provision of a site diary
 - b) Security and availability of records
 - c) Records of waste Movements

1. Site Operations

a) Waste Types

Waste plastics only will be accepted at this site – EWC 150102, 191204 and 200139.

b) Waste Quantities

A total of 28808 tonnes of waste plastics will be accepted annually.

c) Waste Acceptance and Control Procedures

d) Waste Management Processes

e) Waste Handling and Treatment Operations and their Control

Please refer to drawings 01-03 (appendix 1). Drawing 01 shows the location of the main activities on site. Building 1 is the main recycling and pipe manufacturing building and Building 2 is used for plastic roto moulding. Drawing 03 shows the Granulation area and new recycling warehouse:

- HGV's carrying waste plastic bales accepted onto site and weighed at weighbridge (Area 1) then parked on the concrete area (area 2) where they are contained until they are logged and necessary details recorded.
- The bales are then transferred by forklift to the external storage area to wait processing (Area 3).
- The bales are then cut and transferred by forklift onto the bale breaker (area 4) within building 1. This feeds into the wash plant (area 5).
- The plastics are then separated by polymer type, utilising titech sort units and a small picking line (area 6) and any rejects removed and baled to be sold again (area 7).
- Acceptable plastics pass through a granulator (area 8) to produce Polypropylene Co-polymer (PP) or High Density Polyethylene (HDPE) flake.
- The flake is washed (area 9), dried (area 10) and any film is removed from the flake (area 11).
- The flake is then bagged at the bagging stations (area 12) and stored internally (area 13) for despatch (area 14) or stored internally for HDPE or PP pellet production (area 15).
- Pellet production also occurs within building 1 – HDPE or PP flake is added to the extrusion line (area 16) and cooled (area 17) to produce pellets. These pellets are bagged (area 18) and stored internally (area 13) for despatch).
- Larger plastic items accepted onto the site will be transferred to building A detailed on drawing 03 where any dust or dirt is removed. They are then shredded, granulated, bagged and stored before being transferred by forklift to building 1 to be used in the pellet making process.

- Any regrind material that has quality issues will be stored in building A detailed on drawing 03 and Cherry Pipes purchasing department will be notified and asked to organise either a credit, recollection or a reduction in price.
- Currently building B detailed on drawing 03 will be used for material storage of incoming and out going goods.

f) Plant and Equipment

- Matthiessen Bale Breaker
- Technifor Wash Plant
- Technifor Picking Line
- CK International Baler
- Bruno Folcieri Granulators
- Gamma Meccanica Pelletiser
- Depur Padana Water Treatment Plant
- Cumberland Granulator

All plant and equipment on site is serviced and calibrated where necessary, on a regular basis and the associated documentation retained on site.

g) Waste Storage

All waste plastic accepted onto the site will be stored on the concrete area identified (area 2 and 3, appendix 1).

Permitted Waste Categories	Maximum Permitted Quantities
Unprocessed plastics	Maximum storage capacity – 600 tonnes Maximum storage time - 4 weeks
Processed plastics	Maximum storage capacity - 200 tonnes Maximum storage time – 4 weeks

h) Waste Quantity Measurement Systems

The weight of all wastes accepted at and despatched from the site shall be determined by means of a weighbridge located within the site.

i) Hours of Operation

The facility shall operate 24hrs per day, every day

j) Staffing and Supervision

All staff shall be adequately trained to carry out activities on the site in a safe and environmentally sound manner ensuring pollution risk to the environment is minimised and controlled. All activities shall take place as detailed in this working plan and the waste management license.

██████████ is responsible for the Annesborough Road site, his role is to manage and supervise the site supported by ██████████ who holds a WAMITAB Certificate.

2. Site Engineering, Containment and Drainage Systems

All waste plastic accepted onto site will be stored on a concrete area (area 2 and 3, detailed on drawing 01 and also in building B detailed on drawing 04)

3. Site Infrastructure

a) Provision of Site Identification Board

A site identification board will be erected at the entrance to the site or other prominent visible location. It will be made of durable, weather resistant material. It will be inspected at least once per week and in the event of damage or defect, the board shall be repaired or replaced within 3 working days. The board shall display all details required by the waste management license.

b) Site Security

The site is gated and enclosed by a 2.5m high chain-link fence, topped with barbed wire. The site gates will be locked when the site is unmanned to prevent unauthorised access. The site security shall be fully inspected at the commencement of each working day. Any defects or damage shall be made secure by the end of that working day and shall be repaired within 3 working days.

4. Amenity Management and Reporting

a) Monitoring and Control of Mud and Debris

- No mud or debris shall be allowed to escape onto the roadway.
- Should any mud or debris escape onto the roadway it will be cleaned within 1 hour of its deposit.

- All vehicles leaving the site shall be inspected to ensure that they are clear of loose waste and that their loads are secure.

b) Monitoring and Control of Leaks and Spillages

All vehicles used on the site by the operator, and all plant and all equipment used on the site in connection with specified waste management operations, shall be operated and maintained with the objective of preventing potentially polluting leaks and spillages of wastes or other potentially polluting materials.

c) Monitoring and Control of Dust, Fibres and Particulates

Due to the nature of the work undertaken on this site, it is unlikely that dust, fibres and particulates will be produced.

Monitoring and Control of Odours

Monitoring of the site shall be carried out by the site manager at least twice a day at the site boundary situated downwind of the waste operations and by the site staff supervising individual waste handling operations during the carrying out of those operations.

On the detection or notification of emissions of odour that are likely to be transported beyond the site boundary at such levels that they are likely to cause pollution of the environment or harm human health or serious detriment to the amenity of the locality, immediate action shall be taken to stop the waste handling operations giving rise to the emission and to suppress it.

d) Monitoring and Control of Noise

The site shall be managed to ensure no activity, that might otherwise cause any harmful noise, may be undertaken in any area where and at any time when that activity could give rise to unacceptable harm to the amenity of the locality.

e) Monitoring and Control of Pest Infestations

An inspection of stored waste for pest infestations shall be carried out once per day.

On detection or notification of pest infestations, immediate action shall be taken to secure the attendance of a professional pest control contractor to eliminate pest infestation.

f) Monitoring Control of Litter

The escape of litter from the site will be monitored by the site manager at least twice a day and by the site staff supervising individual waste handling operations during the carrying out of those operations.

In the event that litter does escape from the site, it shall be retrieved as soon as is practicable and no later than 1 hour after it's escape.

g) Fire Action Plan

Fire extinguishers and fire fighting equipment are located at various points around the premises. These are serviced by an authorised contractor at regular intervals.

In the event of a fire, staff will follow the procedure below:

- Raise the alarm and call the emergency services.
- Evacuate the building or area where the fire is located or may be spread to.
- Assemble at the designated fire assembly point (main entrance).
- Only use fire fighting equipment to extinguish small fires.

5. Site Records

a) Provision of a Site Diary

A site diary will be kept and any important information regarding site activities will be recorded in it.

b) Security and Availability of Records

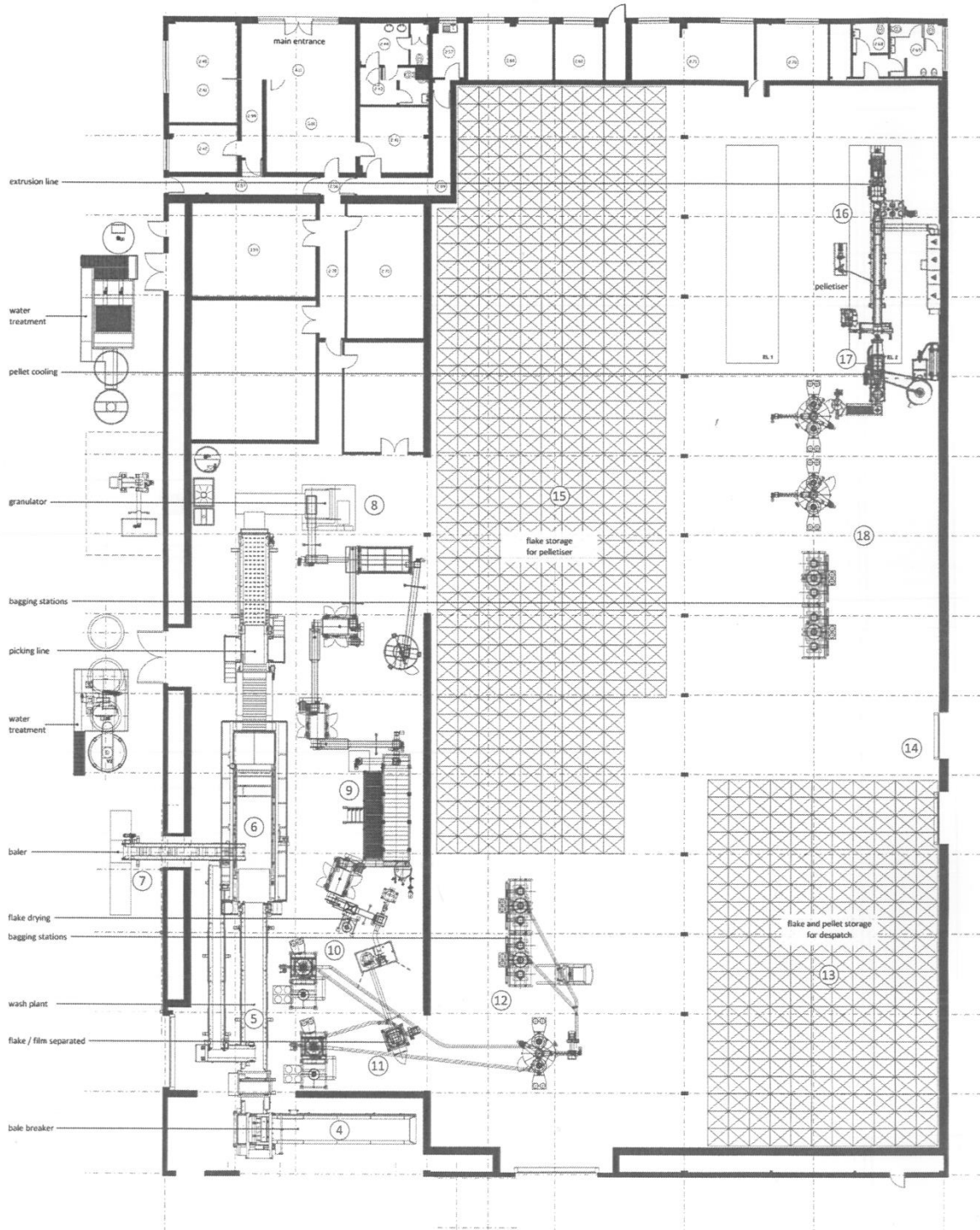
All records will be kept securely and be made available for inspection.

c) Records of Waste Movements

Records of waste movements into and out of the site will be kept and made available for inspection.

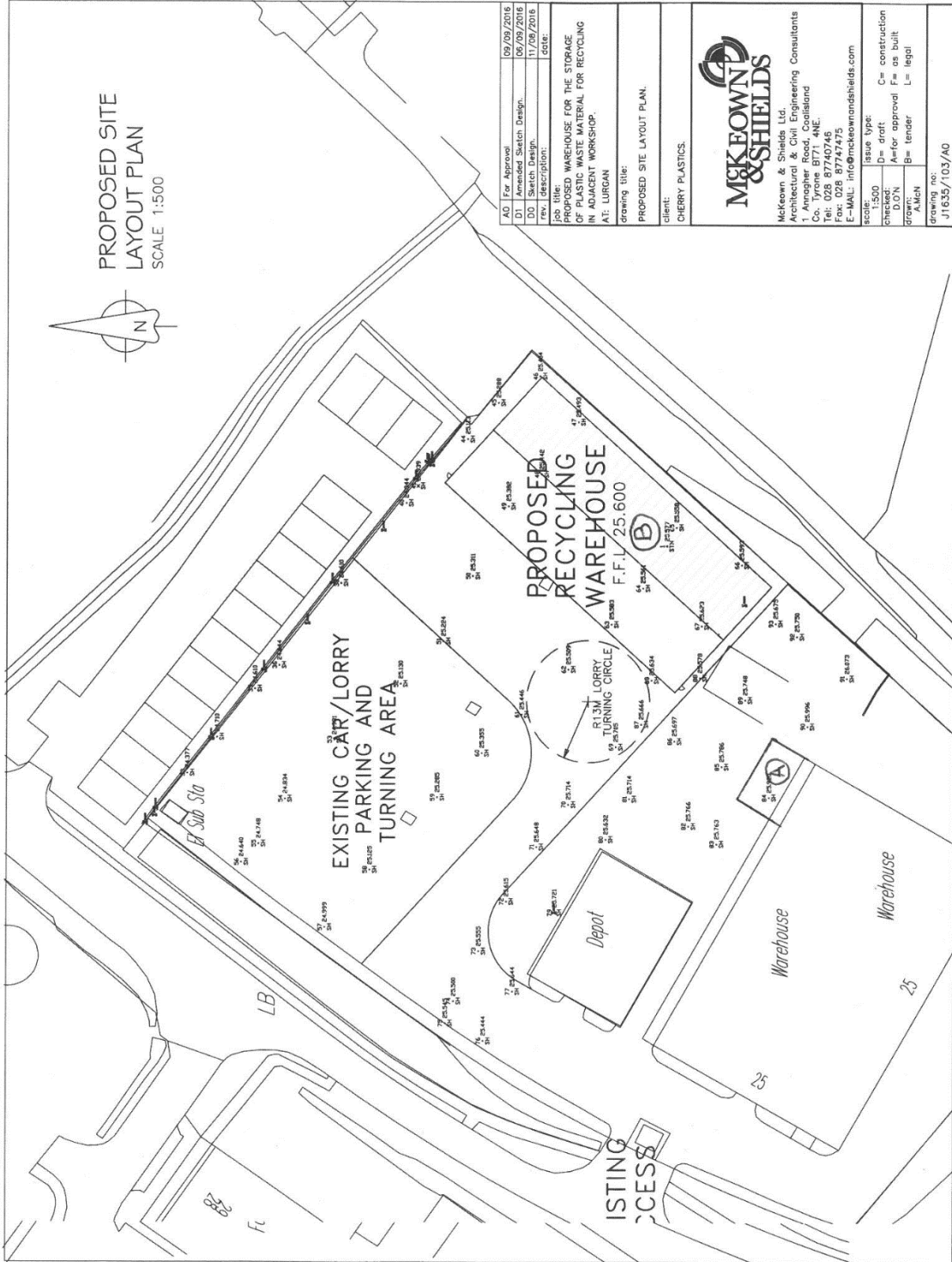
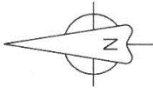
Appendix 1

02



Cherry Plastics, Annesborough Road, Lurgan
Building 1: Floor Plan
Drawing No: 02
Scale - 1:200 @ A2 / 1:400 @ A3

PROPOSED SITE
LAYOUT PLAN
SCALE 1:500



AO For Approval	09/09/2016
D1 Amended Sketch Design	06/09/2016
D0 Sketch Design	17/08/2016
rev. description:	date:

job title: WAREHOUSE FOR THE STORAGE OF RECYCLING MATERIAL FOR RECYCLING IN ADJACENT WORKSHOP.
AT: LURGAN

drawing title: PROPOSED SITE LAYOUT PLAN.

client: CHERRY PLASTICS.

McKEOWN & SHIELDS
McKewin & Shields Ltd.
Architectural & Civil Engineering Consultants
1 Annaghur Road, Coalisland
Co. Tyrone BT71 4NE.
Tel: 028 87740745
Fax: 028 87740746
E-MAIL: info@mckeownshields.com

issue type:	1:500
checked:	D= draft
D.O.N:	A=for approval F= as built
drawn:	G= tender L= legal
drawn by:	ALGN
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Working Plan

Cherry Pipes Ltd.

25 Annesborough Road, Lurgan, BT67 9JD

Waste Management Facility for the Storage, Washing, Sorting, Baling, Shredding, Granulating and Pelletising of Waste Plastic for Reuse.

November 2013



Contents

1. Site Operations
 - (a) Waste types
 - (b) Waste quantities
 - (c) Waste acceptance and control procedures
 - (d) Waste management processes
 - (e) Waste handling and treatment operations and their control
 - (f) Plant and equipment
 - (g) Waste storage
 - (h) Waste quantity measurement systems
 - (i) Hours of operation
 - (j) Staffing and supervision
2. Site Engineering, containment and drainage systems
3. Site Infrastructure
 - (a) Provision of site identification board
 - (b) Site security
4. Amenity Management and Reporting
 - (a) Monitoring and control of mud and debris
 - (b) Monitoring and control of leaks and spillages
 - (c) Monitoring and control of dust, fibres and particles
 - (d) Monitoring and control of odours
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 - (i) Safety and emergency procedures
5. Site Records
 - (a) Provision of a site diary
 - (b) Security and availability of records
 - (c) Records of waste movements



1. Site Operations

(a) Waste Types

Waste plastics only will be accepted at this site – EWC 150102, 191204 and 200139.

(b) Waste Quantities

A total of 28808 tonnes of waste plastic will be accepted annually. None will be for recovery or disposal.

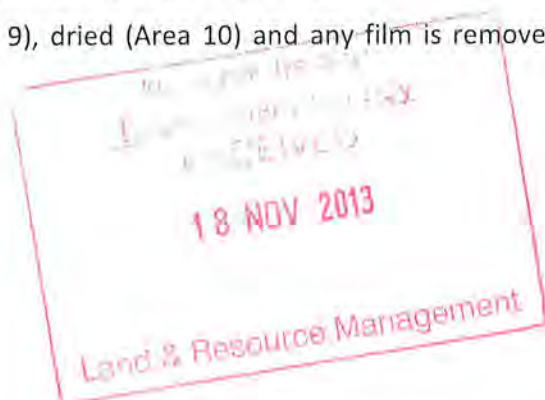
(c) Waste Acceptance and Control Procedures

(d) Waste Management Processes

(e) Waste Handling and Treatment Operations and their Control

Please refer to Drawings 01-03 (Appendix 1). Drawing 01 shows the location of all activities on site. Drawings 02 and 03 show the location of all activities within buildings 1 and 2:

- HGVs carrying waste plastic bales accepted onto the site and weighed at weighbridge (Area 1) then parked on the concreted area (Area 2) where they are contained until they are logged and necessary details recorded.
- The bales are then transferred by forklift to the external storage area to wait processing (Area 3).
- The bales are then cut and transferred by forklift onto the bale breaker (Area 4) within building 1. This feeds into the wash plant (Area 5).
- The plastics are then separated by polymer type, utilising titech sort units and a small picking line (Area 6) and any rejects removed and baled to be sold again (Area 7).
- Acceptable plastics pass through a granulator (Area 8) to produce Polypropylene Co-polymer (PP) or High Density Polyethylene (HDPE) flake.
- The flake is washed (Area 9), dried (Area 10) and any film is removed from the flake (Area 11).



- The flake is then bagged at the bagging stations (Area 12) and stored internally (Area 13) for despatch (Area 14) or stored internally for HDPE or PP pellet production (Area 15).
- Pellet production also occurs within building 1 – HDPE or PP Flake is added to the extrusion line (Area 16) and cooled (Area 17) to produce pellets. These pellets are bagged (Area 18) and stored internally (Area 13) for despatch.
- Larger plastic items accepted onto the site will be transferred to building 2 where any dust and dirt is removed (Area 19). They are then shredded (Area 20), granulated (Area 21), bagged (Area 22) and stored (Area 23) before being transferred by forklift to building 1 to be used in the pellet-making process.

(f) Plant and Equipment

- Matthiessen Bale breaker
- Technifor Wash Plant
- Technifor Picking line
- CK International Baler
- Bruno Folcieri Granulators
- Gamma Meccanica Pelletiser
- Depur Padana Water treatment plant

All plant and equipment on site is serviced and calibrated where necessary, on a regular basis and the associated documentation retained on site.

(g) Waste Storage

All waste plastic accepted onto the site will be stored on the concrete area identified (Area 2 and 3, Appendix 1).

(h) Waste Quantity Measurement Systems

The weight of all wastes accepted at and despatched from the site shall be determined by means of a weighbridge located within the site.



(i) Hours of Operation

The facility shall operate 24hrs per day, every day.

(j) Staffing and Supervision

All staff shall be adequately trained to carry out activities on the site in a safe and environmentally sound manner ensuring pollution risk to the environment is minimised and controlled. All activities shall take place as detailed in this working plan and the waste management licence.

The site will be supervised and managed by [REDACTED] who has a Level 4 WAMITAB Certificate.

2. Site Engineering, Containment and Drainage Systems

All waste plastic accepted onto the site will be stored on the concrete area identified (Area 2 and 3, Appendix 1).

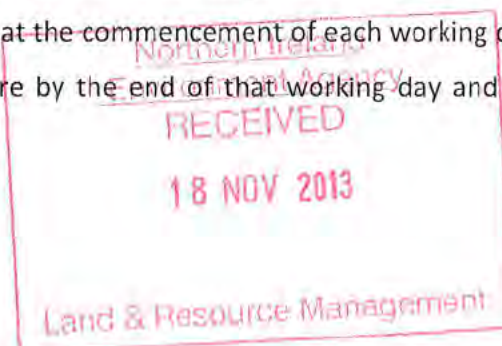
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(b) Site Security

The site is gated and enclosed by a 2.5m high chainlink fence, topped with barbed wire. The site gates will be locked when the site is unmanned to prevent unauthorised access. The site security shall be fully inspected at the commencement of each working day. Any defects or damage shall be made secure by the end of that working day and shall be repaired within 3 working days.





4. Amenity Management and Reporting

(a) Monitoring and Control of Mud and Debris

- No mud or debris shall be allowed to escape onto the roadway.
- Should any mud or debris escape onto the roadway it will be cleaned within 1 hour of its deposit.
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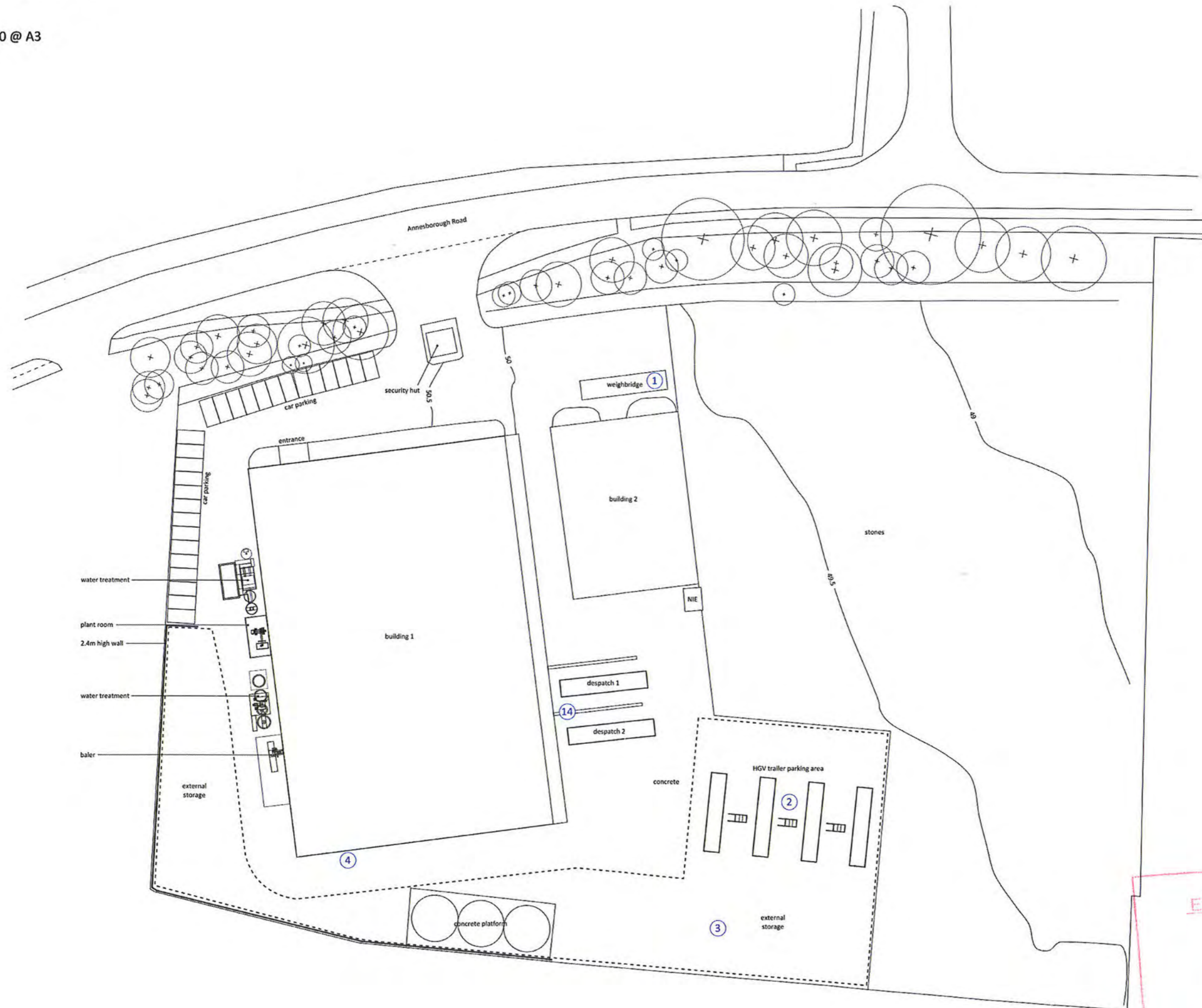
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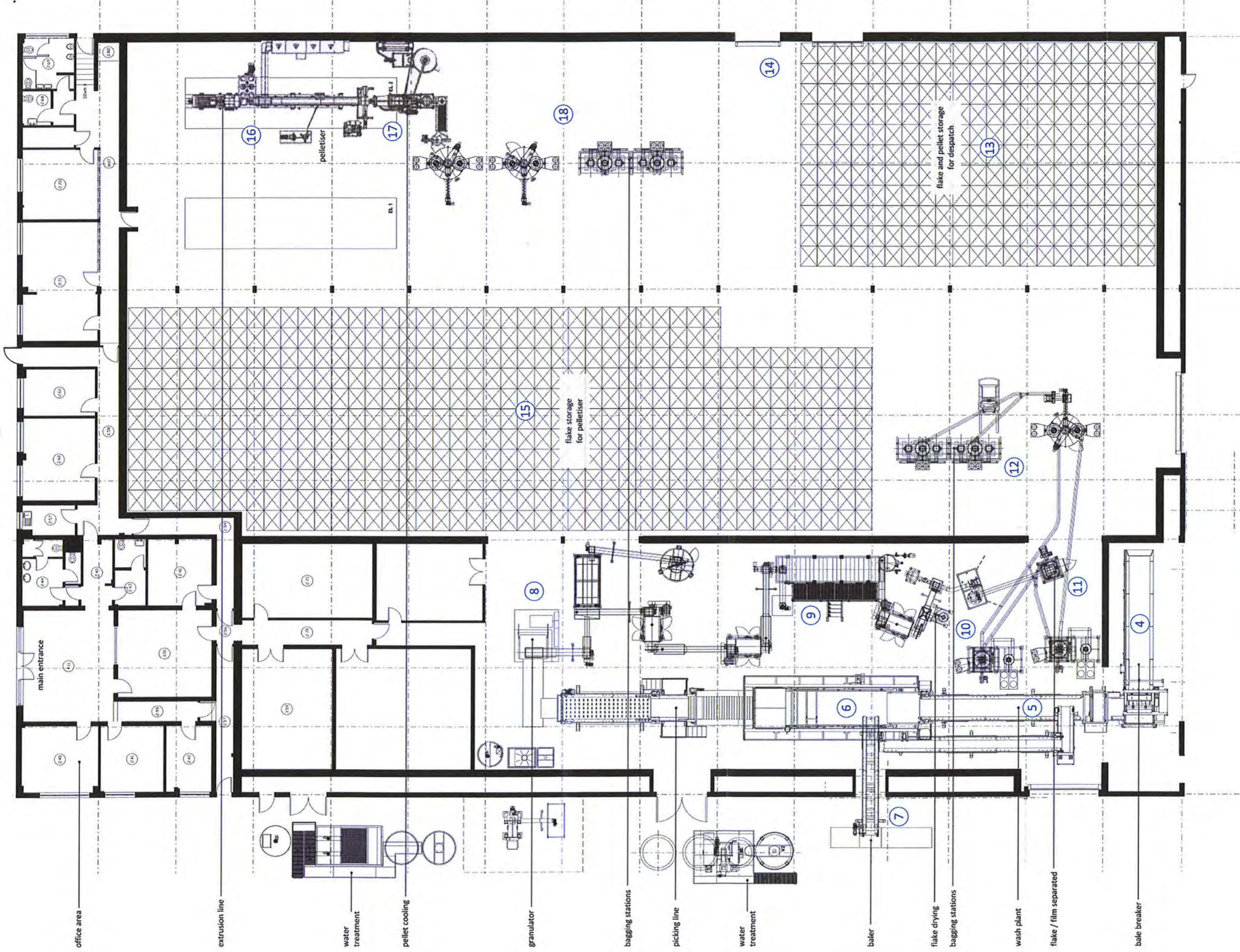
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Cherry Plastics, Annesborough Road, Lurgan
Site Plan
Drawing No: 01
Scale - 1:500 @ A2 / 1:1000 @ A3



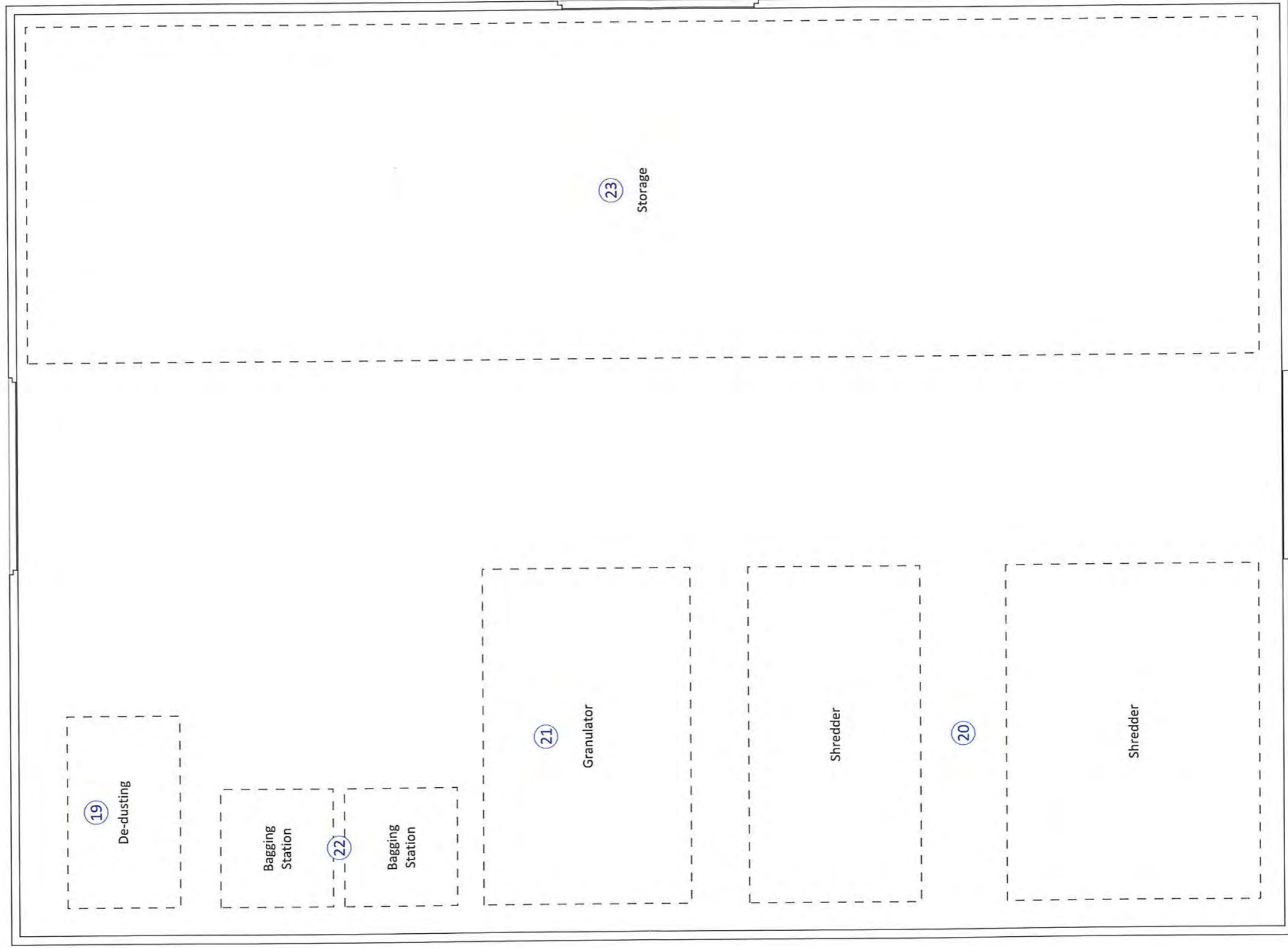
Northern Ireland
Environment Agency
RECEIVED
18 NOV 2013
Land & Resource Management



Northern Ireland
 Environment Agency
RECEIVED
 18 NOV 2013
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Cherry Plastics, Annesborough Road, Lurgan
 Building 1: Floor Plan
 Drawing No: 02
 Scale - 1:200 @ A2 / 1:400 @ A3

Cherry Plastics, Annesborough Road, Lurgan
Building 2: Floor plan
Drawing No: 03
Scale - 1:200 @ A2 / 1:100 @ A3



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Environment Agency
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Land & Resource Management



Working Plan

Cherry Pipes Ltd.

25 Annesborough Road, Lurgan, BT61 9JD

Waste Management Facility for the Storage, Washing, Sorting, Baling Shredding, Granulating and Pelletizing of Waste Plastic for Reuse.

7th March 2016

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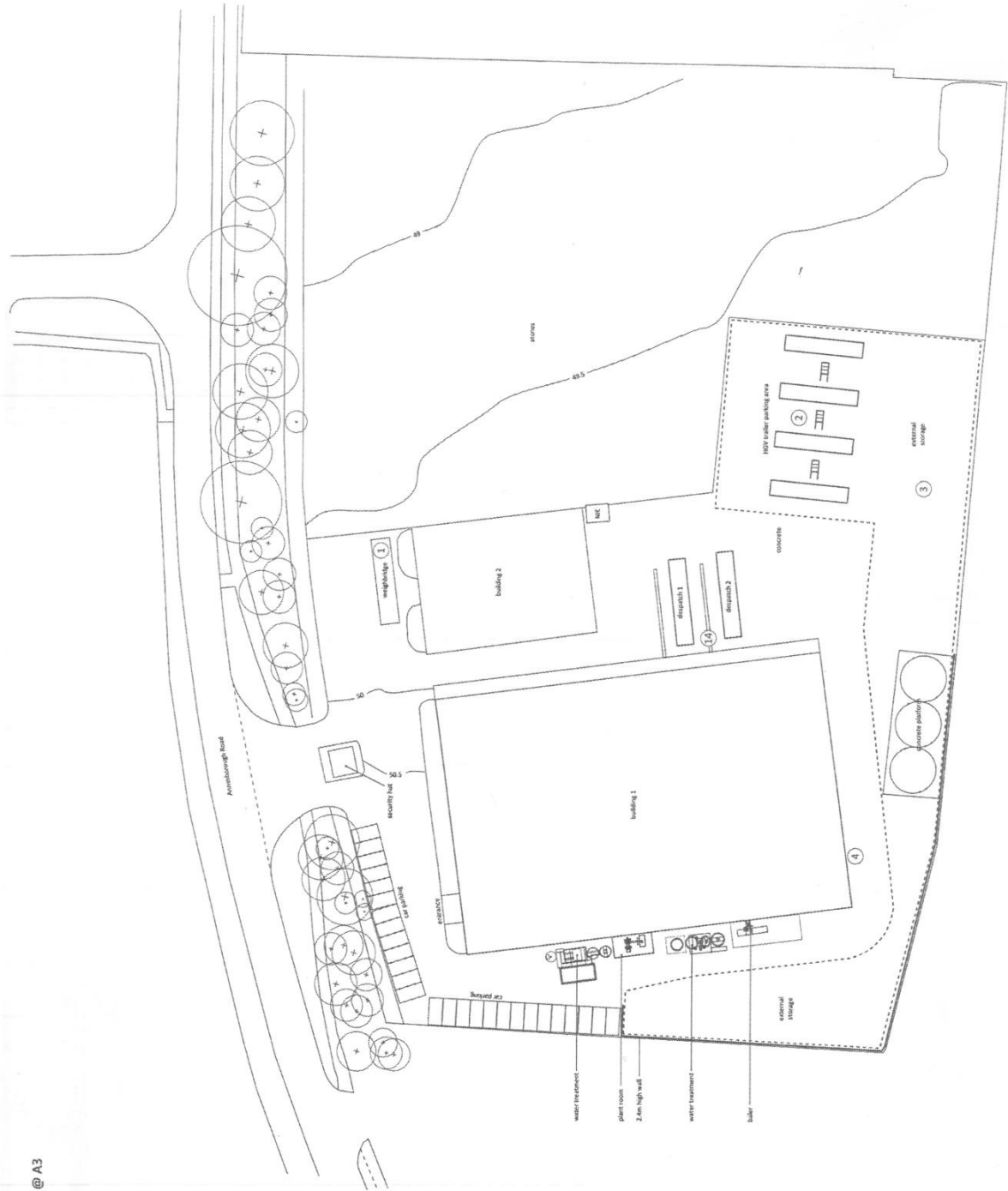
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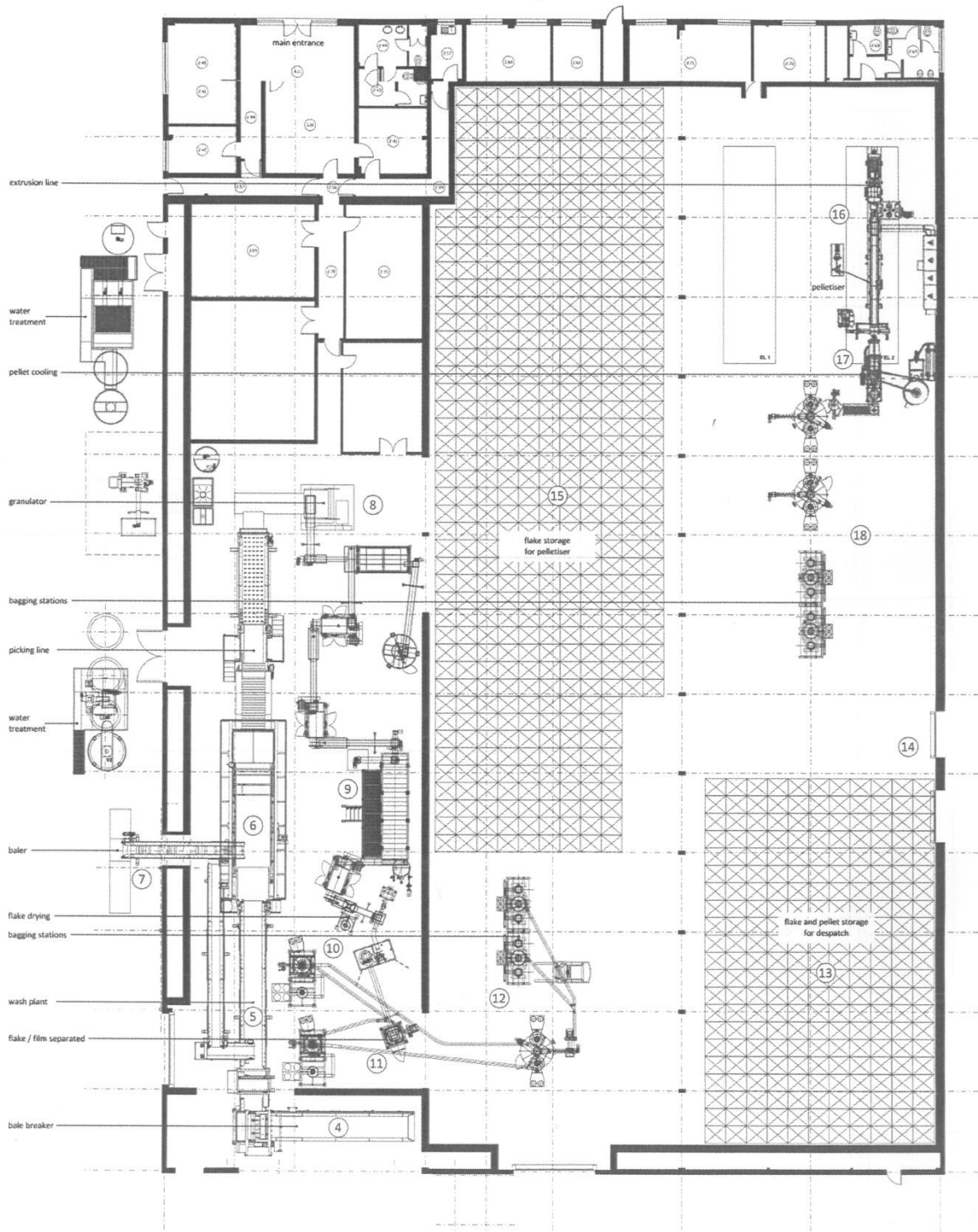
All records will be kept securely and be made available for inspection.

c) Records of Waste Movements

Records of waste movements into and out of the site will be kept and made available for inspection.

Chers, Annesborough Road, Lurgan
 Site 1
 Draw01
 Scale@ A2 / 1:1000 @ A3





Cherry Plastics, Annesborough Road, Lurgan
 Building 1: Floor Plan
 Drawing No: 02
 Scale - 1:200 @ A2 / 1:400 @ A3

Cherry Plastics, Annesborough Road, Lurgan
Scale: 1:200 @ A2 / 1:100 @ A3

